



**BEALS + THOMAS**

# Bridging the Gap: Designing Ecologically Sound and Cost-Efficient Stream Crossings for Ground-Mounted Solar Projects

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## Company Profile

- For over 35 years, Beals and Thomas, Inc. (B+T) has been providing professional civil engineering, landscape architecture, land surveying, environmental planning, permitting, and wetlands consulting that support the development and conservation of land and water resources throughout New England.
- B+T Renewable Energy Experience:
  - 60+ projects
  - 150+ MW across MA
  - 30+ municipalities
  - 6 Projects with stream crossings

# About Us



**BEALS + THOMAS**



# Presentation Overview

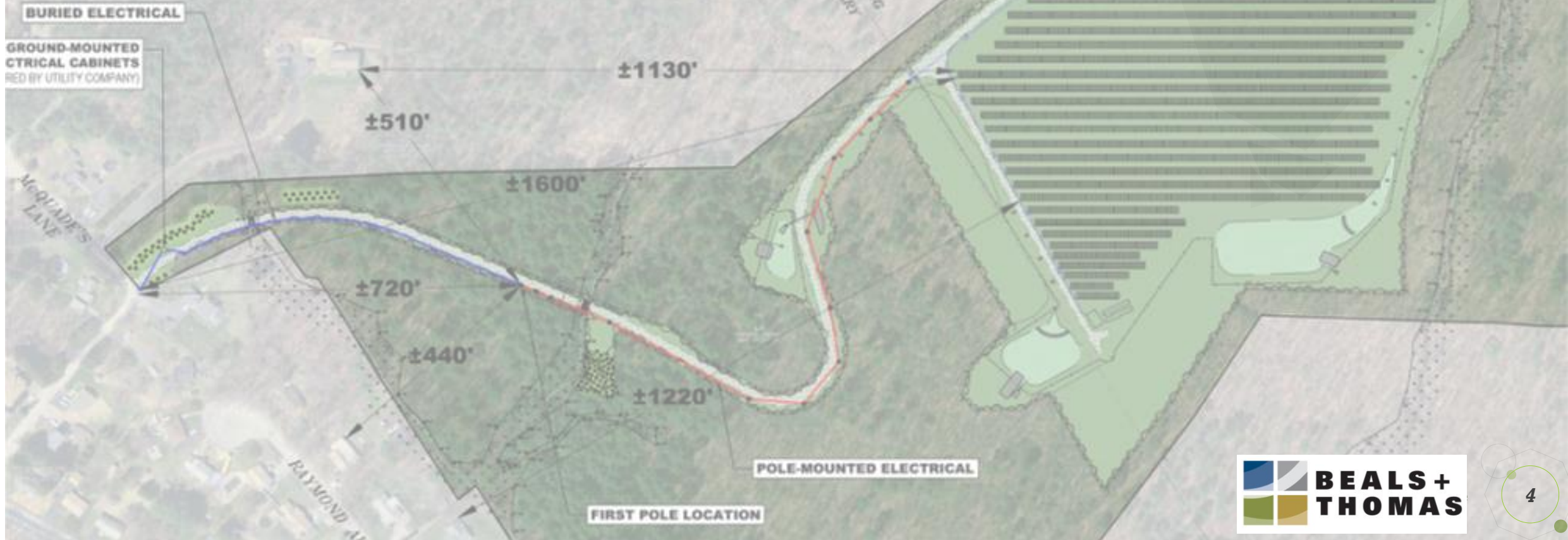
- Solar Site Access Challenges
- Characteristics of Good Stream Crossings
- Regulatory Requirements
- Client and Designer Considerations
- Typical Stream Crossing Options
- Cost Comparison Case Study
- Timber Bridge Construction Sequence
- Timber Bridge Examples
- York Bridge Concepts
- Round Table Discussion





# Site Access Challenges

- Large sites & long access roads
- Limited frontage
- Steep slopes and topographic constraints
- Adequate turning movements
- Unavoidable stream and wetland crossings





# Characteristics of Good Stream Crossings

- Spans the stream and banks (including braided channels)
- Maintains comparable water velocities
- Has a natural streambed
- No observable change in stream channel



*“Safe, stable stream crossings can accommodate wildlife and protect stream health while reducing expensive erosion and structural damage.”*

*– Massachusetts Stream Crossing Handbook*



# MA River and Stream Crossing Standards

- Two Standards: General and Optimum
  - Balance cost and logistics with degree of stream protection warranted in sensitive habitats
- Three Goals of Standards:
  1. Fish and Aquatic Organism Passage
  2. River and Stream Continuity
  3. Wildlife Passage
- Full Aquatic Organism Passage (AOP) is achieved when a crossing allows unrestricted movement of all aquatic organisms indigenous to the water body
- Crossings that achieve full AOP are expected to maintain more natural river hydrology and transport of sediment and woody debris





# Stream Crossing Standards Summary

	General Standards	Optimal Standards
Structure Type	Open-bottom span preferred	Bridge
Embedment	If a culvert, then it should be embedded: <ul style="list-style-type: none"> <li>• A minimum of 2 feet for all culverts</li> <li>• A minimum of 2 feet and at least 25 percent for round pipe culverts</li> <li>• When embedment material includes elements &gt; 15 inches in diameter, embedment depths should be at least twice the <math>D_{84}</math> of the embedment material</li> </ul>	N/A
Crossing Span	Minimum: 1.2 x bank full-width	Minimum: 1.2 x bank full-width
Substrate	Matches stream substrate	Matches stream substrate
Water Depth & Velocity	Matches water depth & velocity in natural stream over a range of flows	Matches water depth & velocity in natural stream over a range of flows
Openness (& height)	Openness: 0.82 ft. (0.25 m)	Conditions that inhibit wildlife passage over road <ul style="list-style-type: none"> <li>• Openness: 2.46 ft (0.75 m)</li> <li>• Height: 8 ft (2.4 m)</li> </ul> Otherwise <ul style="list-style-type: none"> <li>• Openness: 1.64 ft (0.5 m)</li> <li>• Height: 6 ft (1.8 m)</li> </ul>
Banks	<ul style="list-style-type: none"> <li>• On both sides of the stream</li> <li>• Match the horizontal profile of the existing stream and banks</li> <li>• Constructed so as not to hinder use by riverine wildlife</li> </ul>	<ul style="list-style-type: none"> <li>• On both sides of the stream</li> <li>• Match the horizontal profile of the existing stream and banks</li> <li>• Constructed so as not to hinder use by wildlife</li> <li>• Sufficient headroom for wildlife</li> </ul>

Source: *Massachusetts River and Stream Crossing Standards*

## MASSACHUSETTS RIVER AND STREAM CROSSING STANDARDS

Developed by the

### RIVER AND STREAM CONTINUITY PARTNERSHIP

Including:

University of Massachusetts Amherst

The Nature Conservancy

Massachusetts Division of Ecological Restoration-Riverways Program

American Rivers

March 1, 2006

Revised March 1, 2011





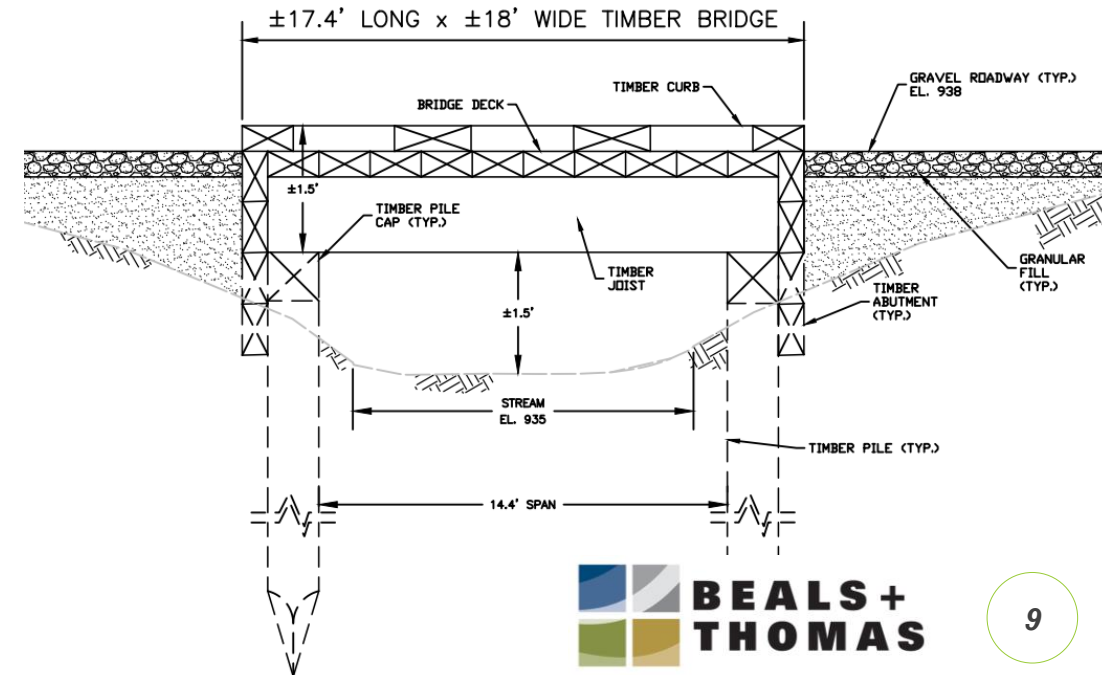
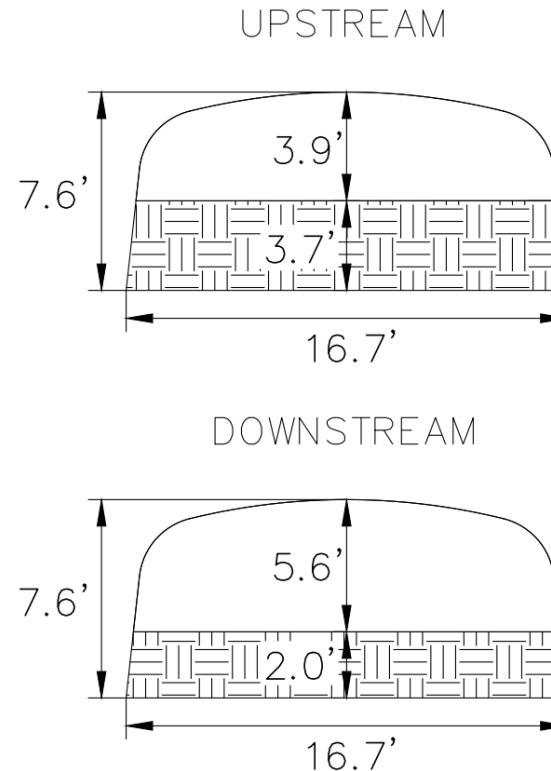
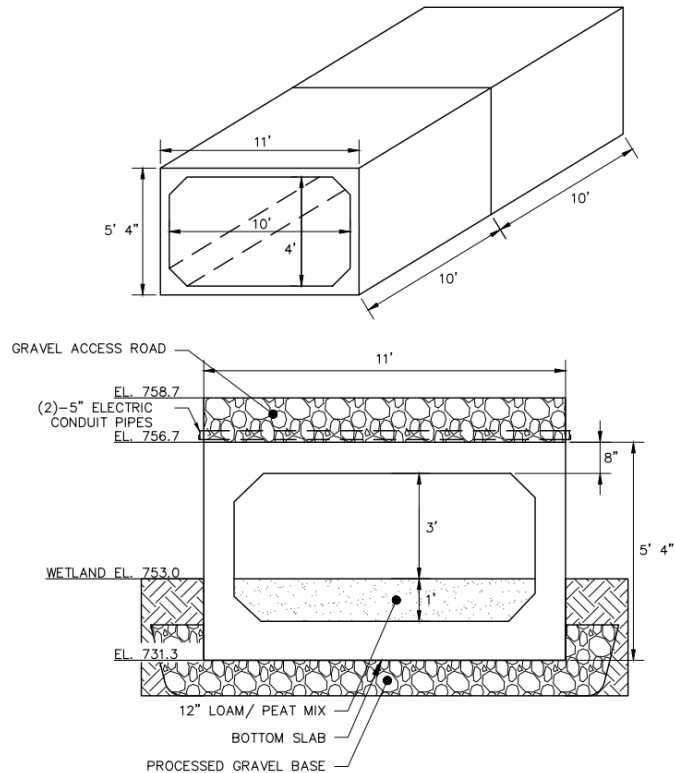
# Client and Designer Considerations

- Stream Crossing Standards
  - Dimensional & Load Rating
    - Span Length & Clear Width
    - Construction Equipment, Emergency Response, Battery Storage
- Geotechnical
  - Geotechnical Borings
  - Depth of Organics, Unsuitables, Refusal
- Cost & Schedule
  - Structural Design
  - Materials, Equipment, Labor
  - Site Contractor Support
  - Timeframe for Delivery/Construction/Installation
- Uncertainty
  - Based on Extent of Data Available
  - Potential for Delays or Change Orders



# Typical Stream Crossing Options

- Access to solar array area can be challenging and may include unavoidable stream crossings
  - Try to avoid implementing stream or wetland crossing, if practicable, through careful site plan design
- Common types of Stream Crossings:
  - Open or Closed Bottom Concrete Box Culvert
  - Aluminum Box or Structural Plate
  - Timber Bridge





# Open or Closed Bottom Concrete Box Culvert

## Design and Permitting Considerations:

- New versus replacement crossing
- Temporary resource area impacts
- Load rating

## Construction Considerations:

- Temporary cofferdams or flow bypass
- Excavation dewatering
- Excavation of peat, organics, and other unsuitables
- Excavation for concrete footers or bedding/base material
- Recreate natural stream bed within structure
- Equipment & Labor
  - Excavation and earthmoving
  - Crane access



# Aluminum Box or Structural Plate

## Design and Permitting Considerations:

- Lightweight, wide span, low rise
- Variable geometry and limitations

## Construction Considerations:

- Temporary cofferdams or flow bypass
- Excavation dewatering
- Excavation of peat, organics, and other unsuitables
- Excavation for footers or bedding/base material
- Recreate natural stream bed within structure
- Equipment & Labor
  - Excavation and earthmoving



# Timber Bridge

## Design and Permitting Considerations:

- Extremely customizable
- Integrated wingwall, guiderail and curbing options
- Depth to bedrock challenges – drilling/concrete footers

## Construction Considerations:

- No need for temporary cofferdams or flow bypass
- No excavation dewatering
- No excavation of peat, organics, and other unsuitables
- No excavation for footers or base material
- Timber pile driving with vibratory hammer
- Recreate natural stream bed within structure
- Ease of electrical conduit installation
- Equipment & Labor
  - Minimal equipment need
  - Single excavator or mini-excavator
  - Labor driven – primarily carpentry



# Cost Comparison Case Study

Required Span = 14.4 ft min; Clear Width = 16 ft; Load Rating = HS20-44

Aluminum Arch:

Design/Materials: \$28,800

GC/Sitework: \$63,400

Total = \$92,200

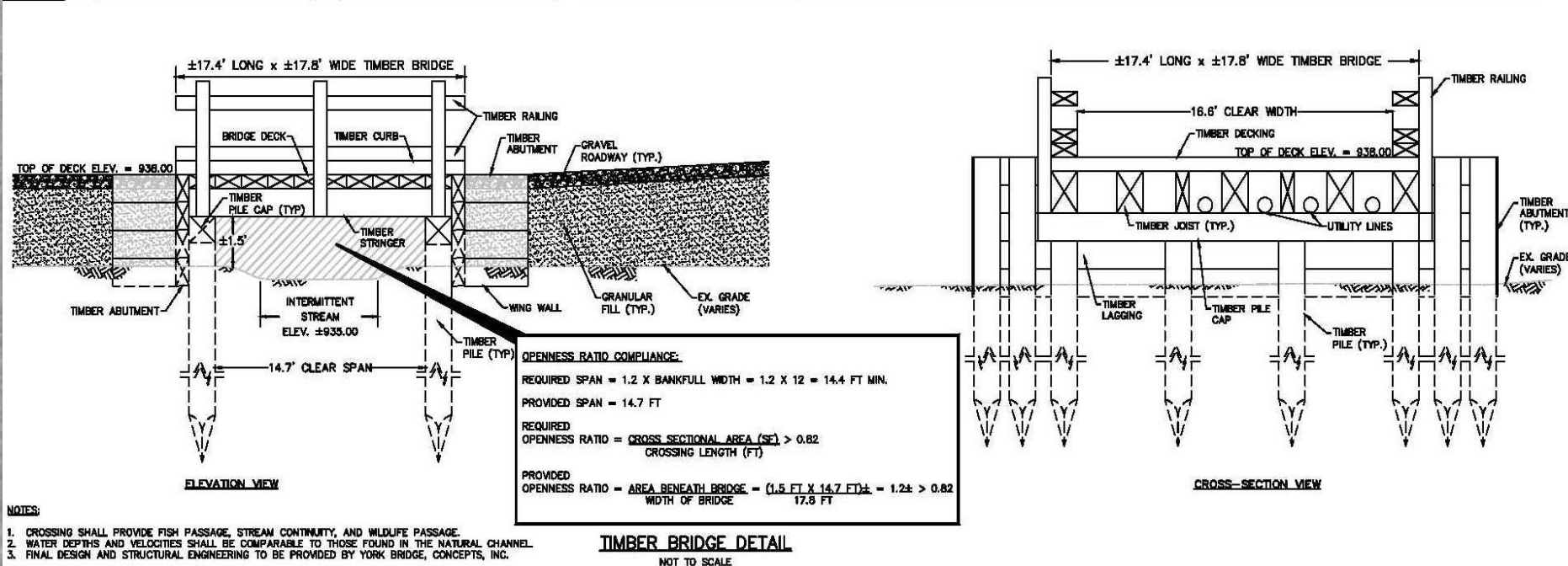
Timber Bridge:

Design/Materials: \$84,420

GC/Sitework: \$0

Total = \$84,420

Savings of \$7,780±





# Timber Bridge Construction Sequence





# Finished Timber Bridge Stream Crossings



Winchendon, MA



# Finished Timber Bridge Stream Crossings



Douglas, MA



# Finished Timber Bridge Stream Crossings



Wales, MA





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# Round Table Discussion

- Thoughts on utilizing timber bridges for solar stream crossings?
- What types of stream crossing options do you typically recommend?
- Other design or construction considerations?
- General Q&A?